Product Specification

Spec No.	С	Dogo	2/10
Model No.	PM60AL-03P	Faye	5/12

This Specifications is based on the General Rules of Inspection for Electron Tubes ED-1101 and the Testing Methods for Continuous Wave Magnetrons ED-1501 set by the Electronic Industries Association of Japan (EIAJ).

Absolute Maximum Rating

Description	Со	Continuous Wave Magnetron (Fixed Frequency, Packaged Magnet and Probe Output)										
Outline	See the Outline Drawing				Net Weight			Approximately 4.1 kg				
Absolute Maximum Rating	Item	Ef _{Stand-by}	Ef Operation	tk	ebm	lb	lbm	Pi	$\sigma_{\rm L}$	Tp ³	Tc ³	storage
	Unit	V	V	S	kV	mAdc	А	kW	—	°C	°C	°C
	Max.	5.2	2	—	7.6	1150	2.1	8.4	1.5	100	100 ^④	60
	Min.	4.8	2	6	—	-	-	_	_	—	-	-30
Standar Test Condit	d ion ^①	5.0	1.5	120	_	1100	_	_	1.1 мах	_	_	_

Test Specification

Test $I_{\text{term}}(\bar{7})$	Test	Test	0		Limit		11
l est item∉	ED-1501	Condition ^①	Symbol	Nominai	Min.	Max.	Unit
*Filament Current	4.1.1	tk=120	lf	29	26	32	А
Peak Anode Voltage	4.3.1	5	ebm	7.30	7.00	7.50	kV
Average Output Power (1)	4.3.3.1	5	Po(1)	6000	5700	Ι	W
Frequency	4.3.4	5	f	2455	2440	2470	MHz
Insulation	4.2	1kVdc	Rpf	_	1000	Ι	MΩ
Breakdown Voltage	4.2	10kVdc,t=60s	V _{BV}	No Abnormality [®]		_	

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Prod	uct Sne	cification	Spec No.	С	Page	4/12			
1100		Sincation	Model No.	PM60AL-03P	i age	.,			
Note									
Ambient Temperature:25°CCooling: Approximately 4.0L/min (Water Cooling)Power Supply: DC power supplywith the less than 2% of power ripple rate									
② Filament voltage should be regulated as shown in Fig. 1 at the DC power supply with the less than 2% of power ripple rate.									
③ The point for measuring anode/Tp and filter case/Tc temperature are shown in the outline drawing.									
④ The temperature of the feed-through capacitor shall be below 120°C.									
 (5) Measurement shall be done within 60 seconds after anode voltage supplied. Temperature correction is calculated as follows; ebm (T) = {1 - 0.0008 (T - 25)} ebm Po (T) = {1 - 0.0008 (T - 25)} Po T : Ambient Temperature [°C] ebm (T) : Peak Anode Voltage at T°C [kV] Po (T) : Average Output Power (1) at T°C [W] 									
⑥ No c	ontinuous	spark occur.							
⑦ Test	Classificati	on							
	* None	Design Tes Production	it Test						
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1. Handling

Because the filament is made of thoriated-tungsten wire and carbonized, it is quite weak against vibration and shock.

Please be careful about the handling.

Vibration resonant frequency of this filament is $300 \sim 400$ Hz.

Please avoid to provide vibration in this frequency range.

High Voltage is provided on the magnetron. Please don't touch when it is operating. Ensure unplug the cable during servicing.

Microwave leakage from magnetron input (filament terminal) is prevented by filter circuit.

However leakage from output shall be pay attention to confirm electrical contact of magnetron gasket and wave-guide lip.

The protection for the secondly circuit short should be installed. Please prevent to operate in the environment with dust, moisture or corrosive gas.

Please prevent to provide excessive force to the terminals of the feed-through capacitor.

2. Connection of Filament Terminals

Filament current is over 20 A.

Contact defect causes huge voltage drop and it makes serious operation failures.

Inside of filter case becomes high temperature.

Please provide air cooling of 400L/min or more from outside.

The water cooling of tube and the air cooling of filter case are necessary during preheat.

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Unit : mm

3. Preheating and Cut Back

More than 6 seconds preheating of filament is required before applying high voltage for reliable operation and longer life.

When applying high voltage, filament voltage should be regulated as shown in Fig. 1 at operating.

4. Load Impedance

Please design the load impedance does not exceed the absolute maximum rating any time for reliable operation and longer life. It is recommended to use an isolator unit.

Excessive temperature on antenna/anode, antenna spark, moding, filament melt and runaway will be caused when magnetron will operated over this specifications.

5. Recommendation of Waveguide Design

Same dimensions as R.F. Coupler [Fig.6] are recommended. Embossed edge shall be flat and the contact resistance shall be low.

